

Figure 1 ANZR 1 and MP2 Wheel Profile (140 mm Width)

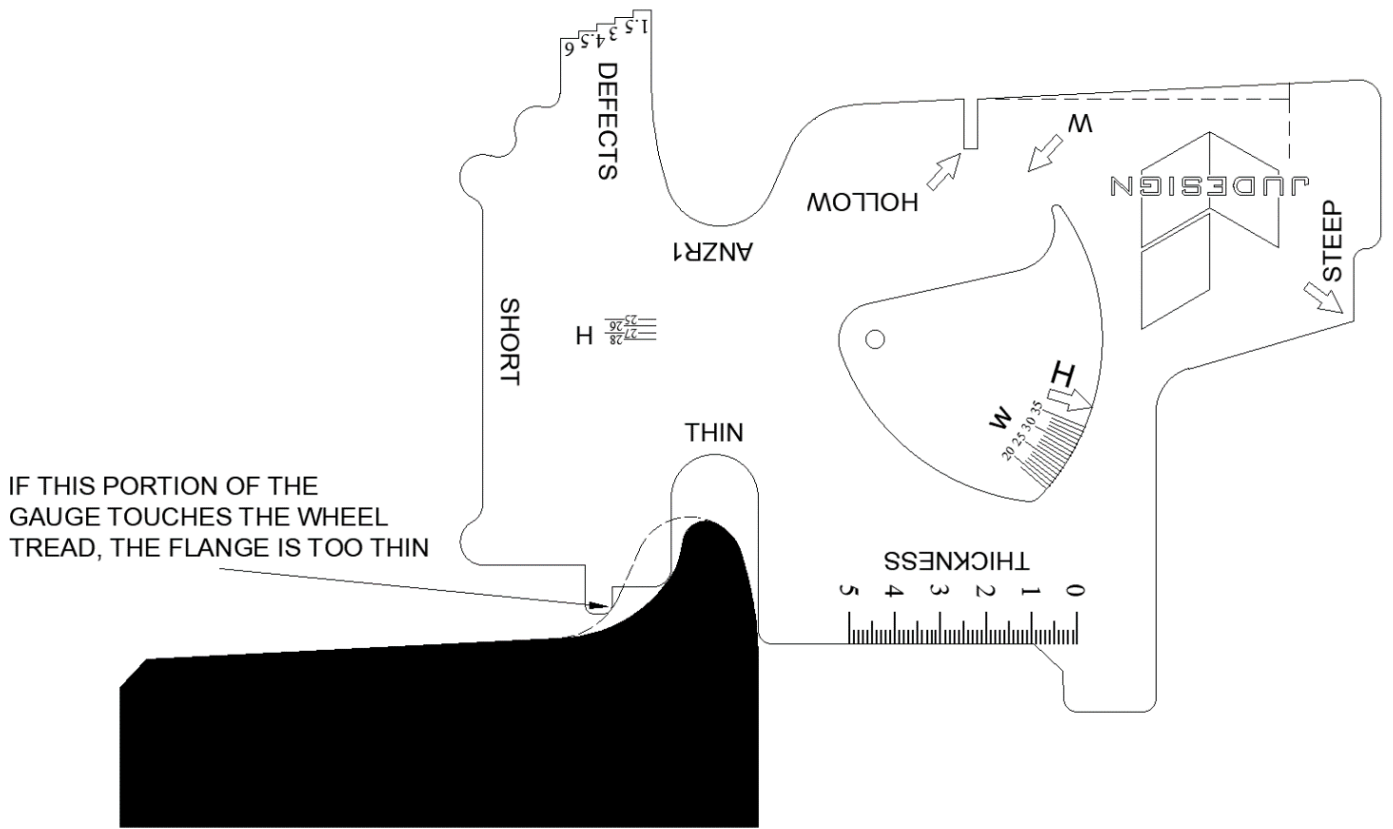


Figure 2 Thin Flange Check

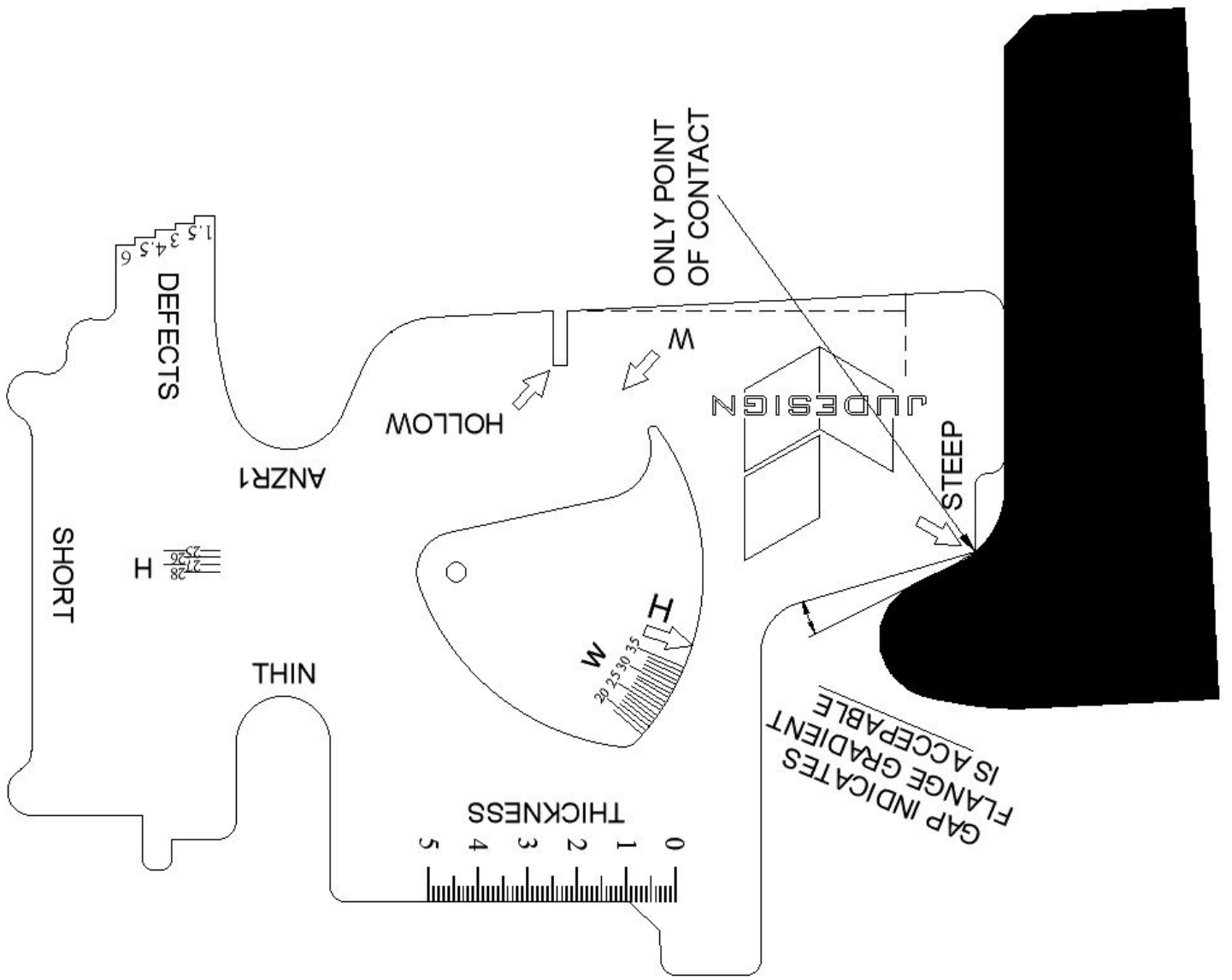


Figure 3 Steep Flange Check (Acceptable)

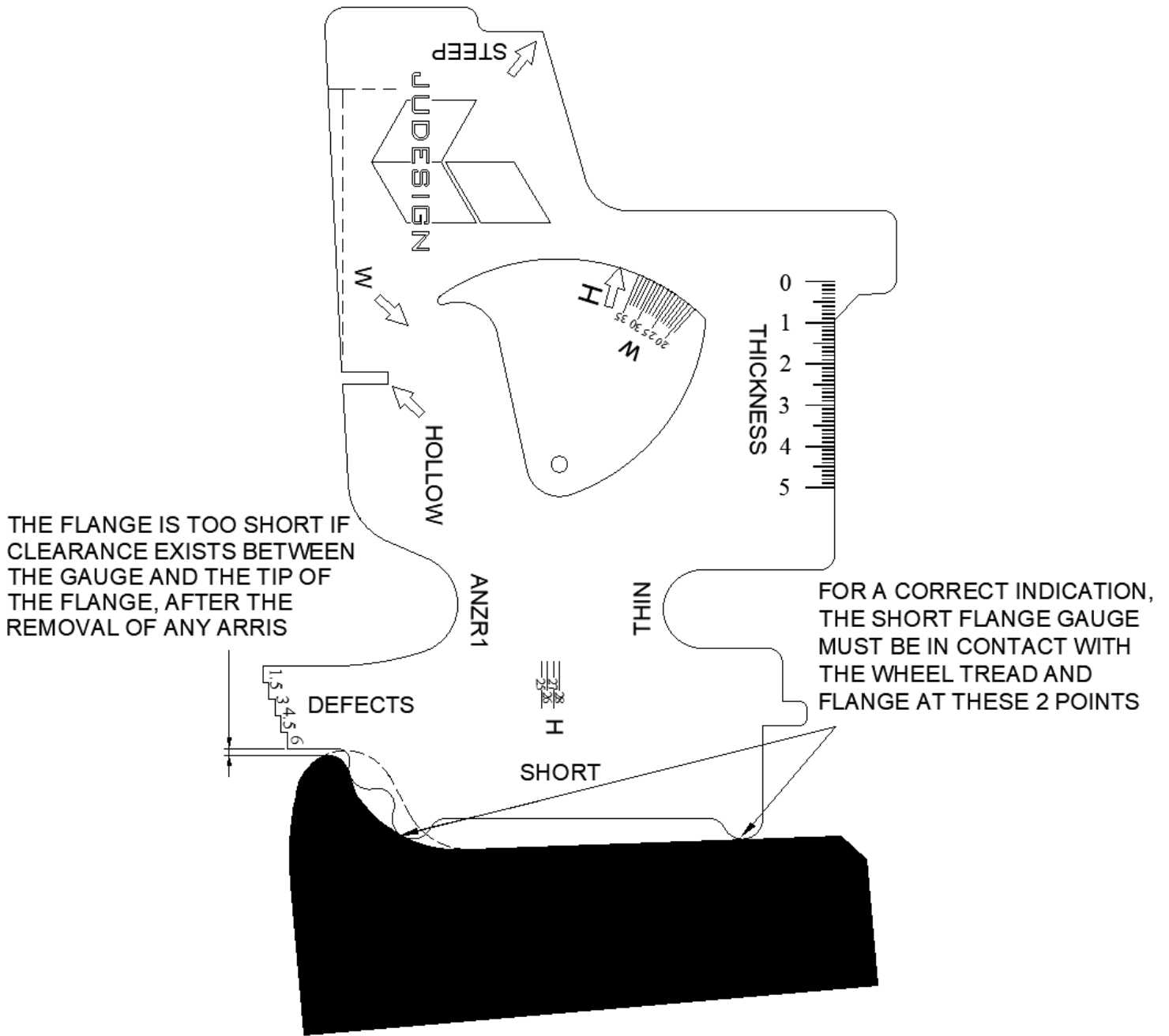


Figure 5 Short Flange Check

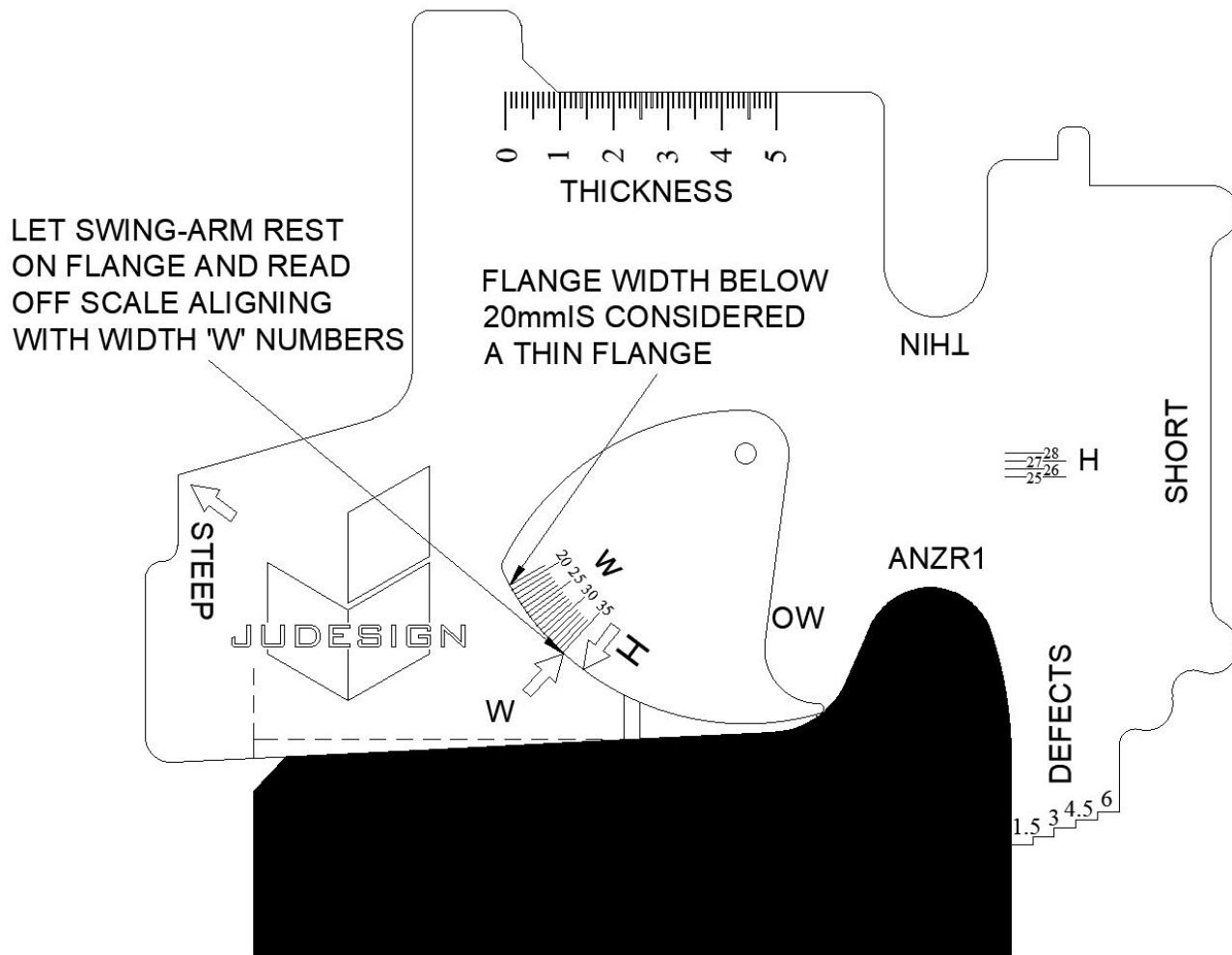


Figure 6 Flange Width Measurement

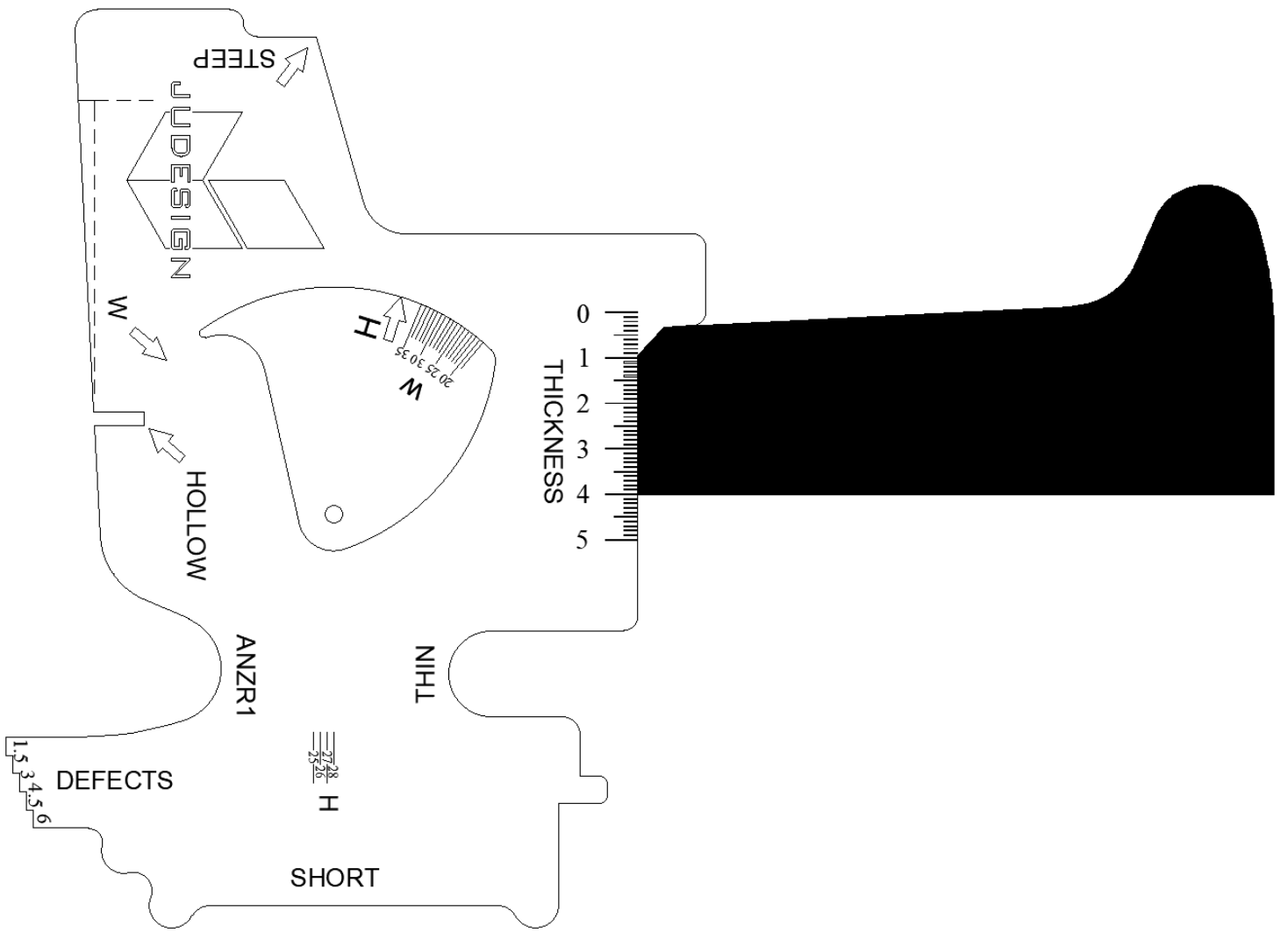


Figure 7 Rim Thickness Check

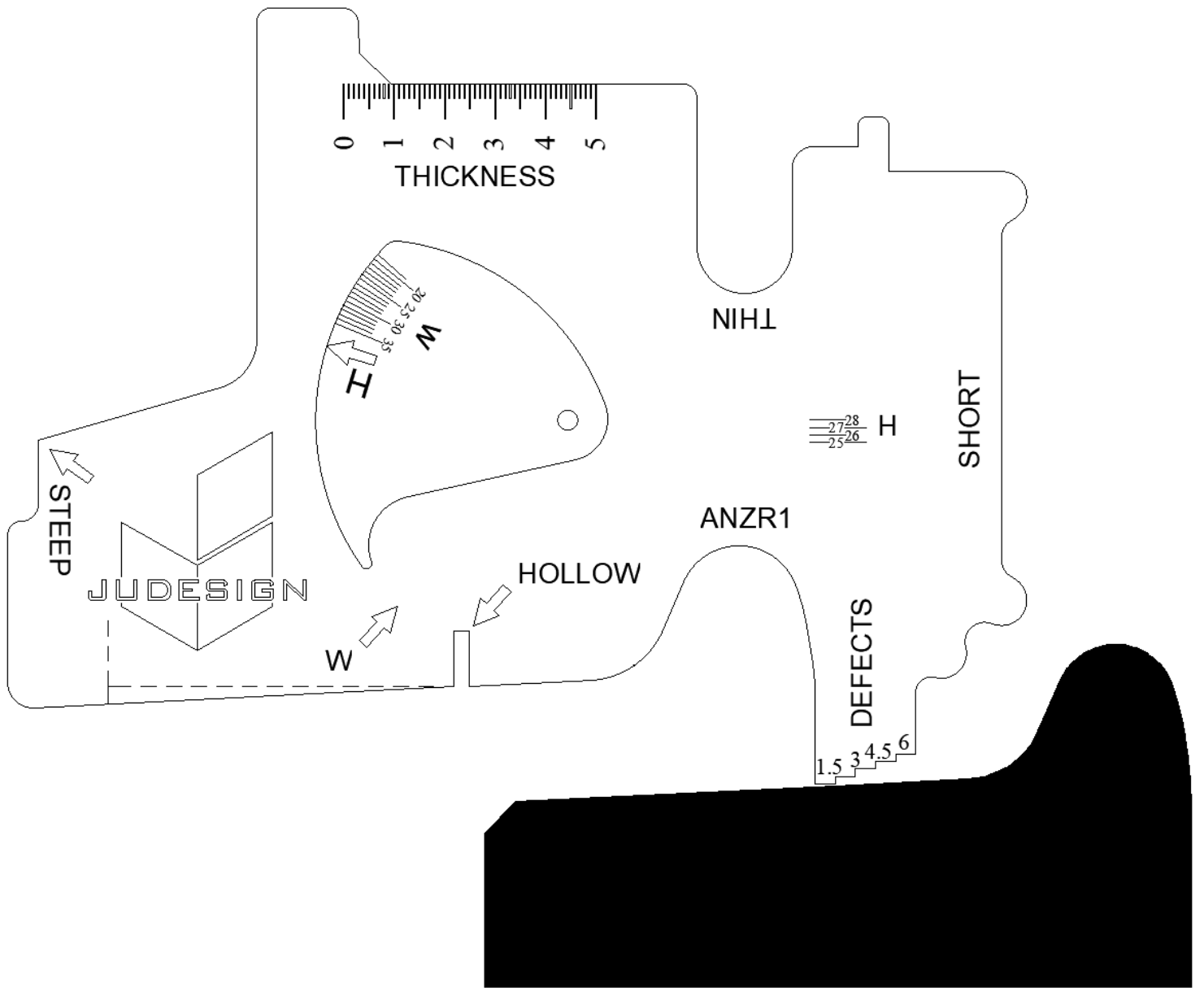


Figure 8 Measuring General Defects

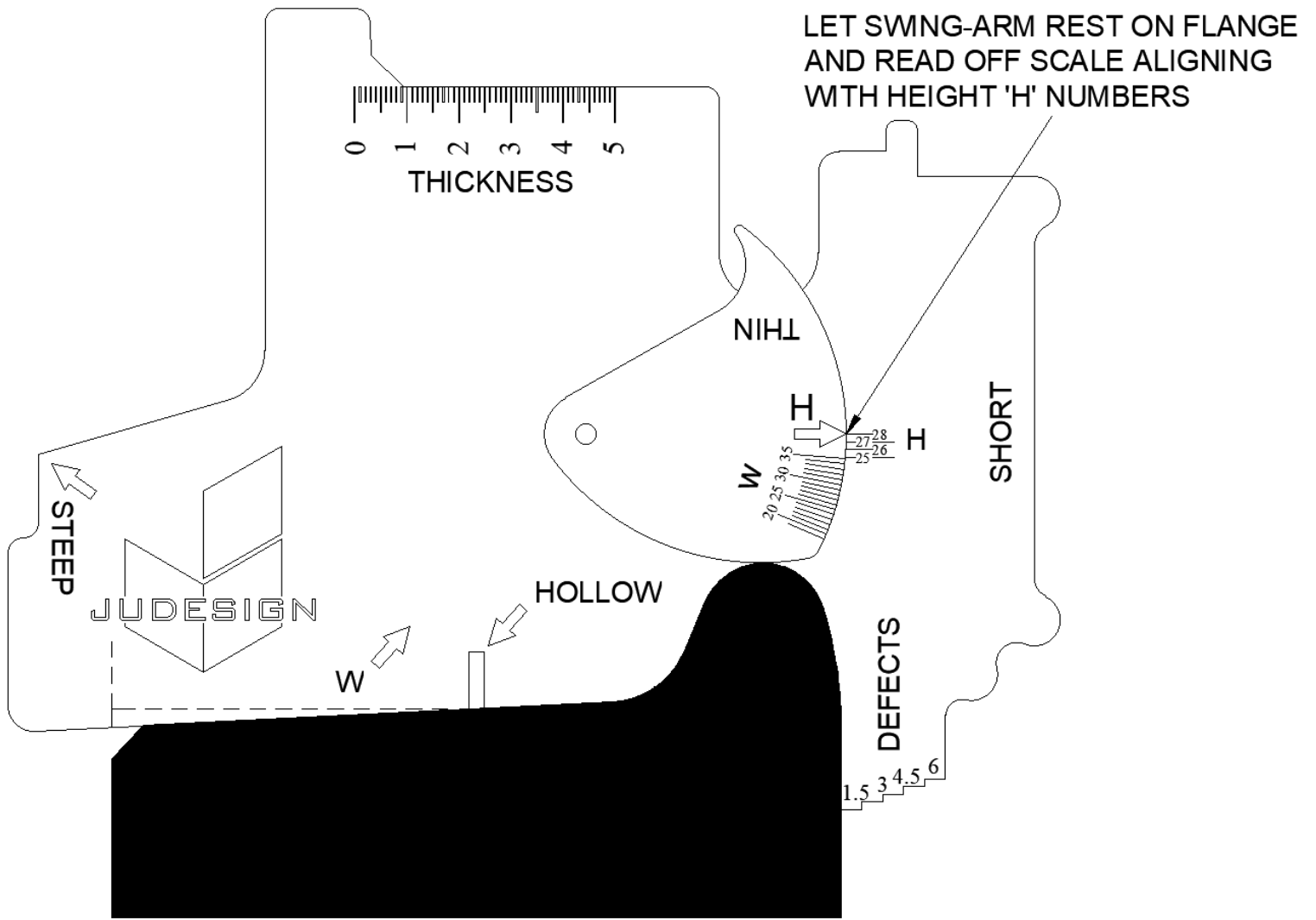


Figure 9 Flange Height Measurement

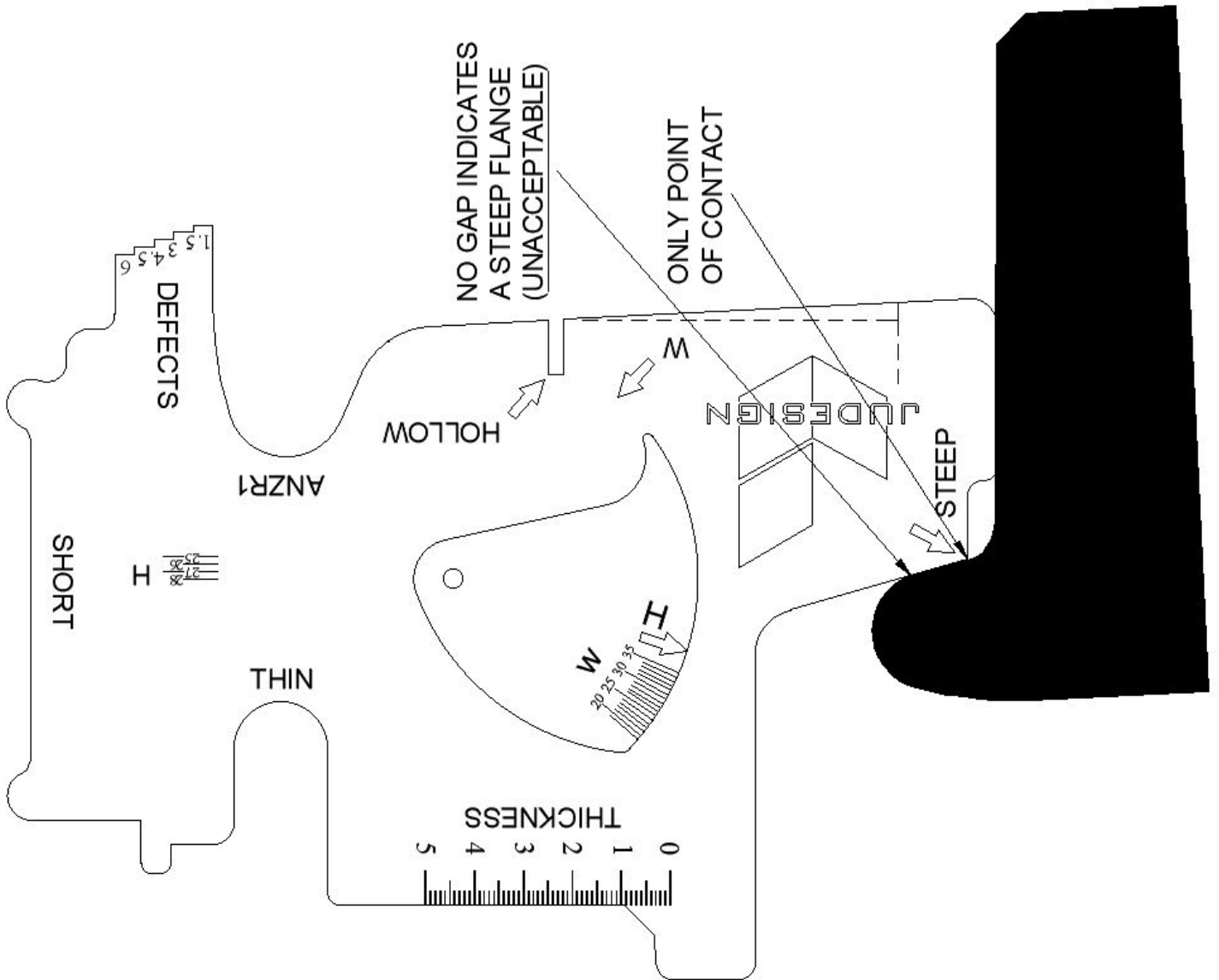


Figure 4 Steep Flange Check (Unacceptable)

INSERT 'TAPERED FEELER GAUGE' INTO SLOT AS FAR AS IT WILL REACH TO MEASURE TREAD HOLLOWING.

'3' mm TREAD HOLLOWING IS CONSIDERED DEFECTIVE

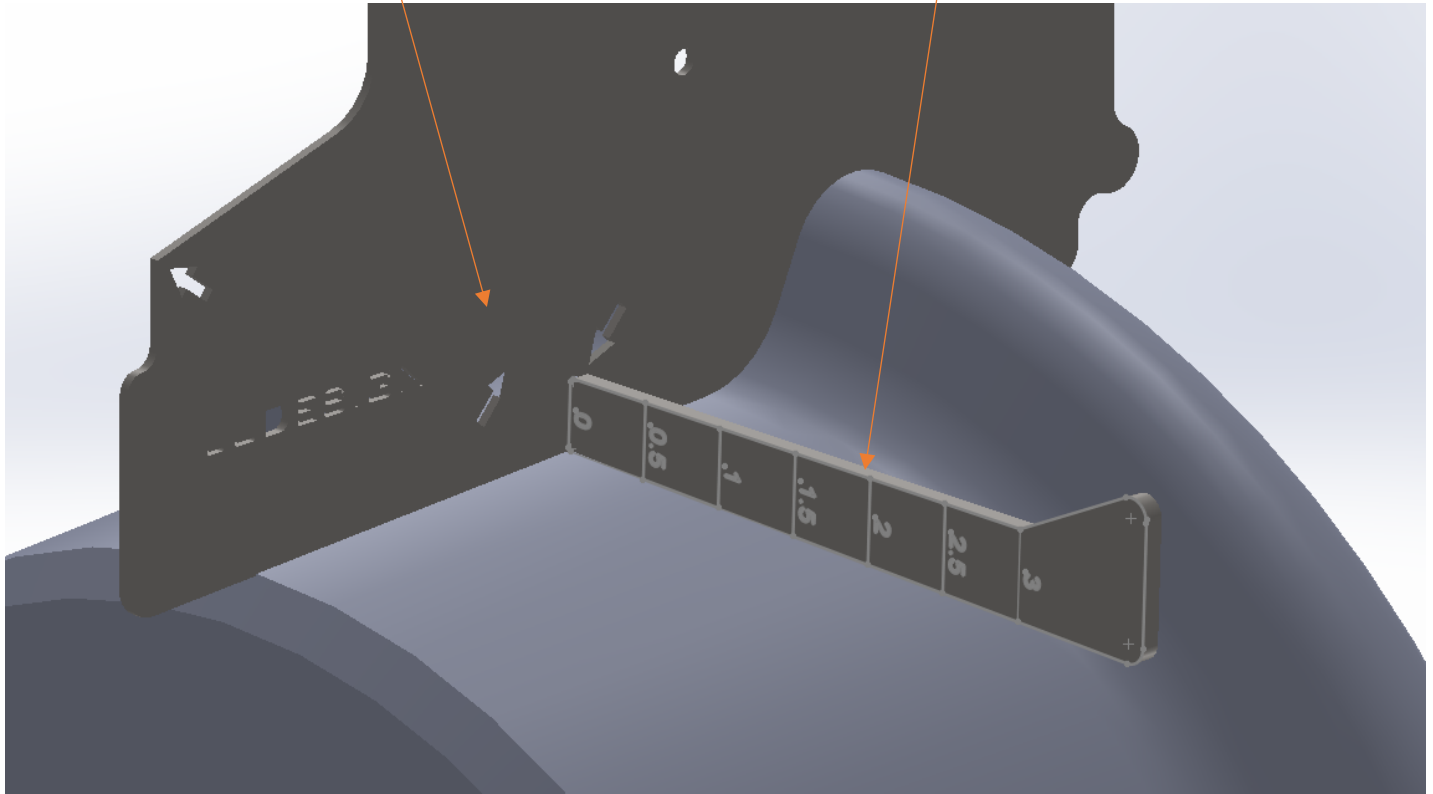


Figure 10 Tread Hollowing Measurement ('0' mm Tread Wear Shown)